



TNEME-BOND CLEAR SERIES V260

PRODUCT PROFILE

GENERIC DESCRIPTION	Organo Silane
COMMON USAGE	A chemically active, low voc solution used to promote the adhesion of Series 262, 264 or 265 when recoating with itself if maximum cure time has been exceeded.
COLORS	Clear
SPECIAL QUALIFICATIONS	Underwriters Laboratories Inc. ® certified to Standard ANSI/NSF 61 for use with Series 264/265 in potable water storage; UL File No. MH18288 . See those product data sheets for certain limitations.

COATING SYSTEM

TOPCOATS	Series 262, 264, 265. Note: If the recoat time has passed, it is necessary to abrade the the 262, 264 or 265 surface and apply the Series V260 bonding agent to the properly prepared area prior to topcoating.
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SURFACE PREPARATION

ALL SURFACES	Must be clean, dry and free of all other contaminants.
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TECHNICAL DATA

VOLUME SOLIDS	<1.0%
RECOMMENDED DFT	See APPLICATION for coverage rates.
CURING TIME	At 75°F (24°C) To Topcoat: 30 minutes to 1 hour. Topcoat with Series 262, 264 or 265 when Tnemec-Bond takes on a dry appearance. Note: Vaporization of solvent occurs rapidly. If more than one (1) hour has elapsed from initial application, an additional coat of Series V260 is recommended.
VOLATILE ORGANIC COMPOUNDS	6.5 lbs/gallon (779 grams/litre)
THEORETICAL COVERAGE	See APPLICATION for coverage rates.
NUMBER OF COMPONENTS	One
PACKAGING	One-gallon cans.
NET WEIGHT PER GALLON	6.60 ± 0.25 lbs (2.99 ± .11 kg)
STORAGE TEMPERATURE	Minimum 20°F (-7°C) Maximum 90°F (32°C)
SHELF LIFE	Two years at recommended storage temperature.
FLASH POINT - SETA	-4°F (-20°C)
HEALTH & SAFETY	This product contains chemical ingredients which are considered hazardous. Read container label warning and Material Safety Data Sheet for important health and safety information prior to the use of this product. Keep out of the reach of children.

APPLICATION

COVERAGE RATES	400-600 sq ft/gal (37.1-5.7 m ² /gal) Allow for overspray and surface irregularities. Caution: Do not apply at a spreading rate greater than listed. Coating performance could be adversely affected.
MIXING	Stirring is not required. Shake can prior to use.
THINNING	DO NOT THIN.
POT LIFE	To avoid rapid evaporation, keep container closed except when pouring.
APPLICATION	Garden-type sprayer capable of producing a fine controlled mist coat. Do not overwet the surface nor allow the material to puddle. Do not attempt to apply by other means. Refer to Elasto-Shield Application Guide for additional information.
SURFACE TEMPERATURE	Minimum 50°F (10°C) Maximum 120°F (49°C) The surface should be dry and at least 5°F (3°C) above the dew point.
CLEANUP	Flush and clean all equipment immediately after use with soap and water.

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Tnemec Company Inc. 6800 Corporate Drive Kansas City, Missouri 64120-1372 1-800-TNEMEC1 Fax: 1-816-483-3969 www.tnemec.com

