



Material Safety Data Sheet

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Revision Number 1

1. PRODUCT AND COMPANY IDENTIFICATION

Common name	SERIES C625
Product code	C625-NOPG
Trade name	CONFORMAL CLEAR
Product Class	ACRYLIC RESIN PAINT
Manufacturer	Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372
Emergency telephone	800-535-5053 (INFOTRAC) - TNE MEC REGULATORY DEPT: 816-474-3400

2. HAZARDS IDENTIFICATION

Emergency Overview

DANGER!

FLAMMABLE LIQUID AND VAPOR.
HARMFUL IF INHALED.
HARMFUL OR FATAL IF SWALLOWED.
MAY AFFECT THE BRAIN OR NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA.
MAY CAUSE EYE, SKIN, NOSE, THROAT AND RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF ABSORBED THROUGH SKIN.

Potential health effects

Principle Routes of Exposure Eye contact, Inhalation, Skin contact.

Acute effects

Eyes	Moderately irritating to the eyes.
Skin	Irritating to skin.
Inhalation	Irritating to respiratory system.
Ingestion	May be harmful if swallowed. Do not induce vomiting: may contain petroleum distillates and/or aromatic solvents. Aspiration may cause pulmonary edema and pneumonitis.

Chronic effects

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

See Section 11 for additional Toxicological information.

Aggravated Medical Conditions Central nervous system. Kidney disorders. Liver disorders. Skin disorders. Respiratory disorders. Gastrointestinal tract.

Interactive effects Use of alcoholic beverages may enhance toxic effects.

Potential environmental effects See Section 12 for additional Ecological Information

Target Organ Effects Blood, Central nervous system, Eyes, Kidney, Liver, Respiratory system, Skin, Gastrointestinal tract

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Components

Component	CAS-No	Weight %
AROMATIC HYDROCARBON MIXTURE	64742-95-6	10 - 30
1,2,4-TRIMETHYLBENZENE	95-63-6	10 - 30
METHYLBENZENE		10 - 30
1,3,5-TRIMETHYLBENZENE	108-67-8	5 - 10
AMORPHOUS SILICA	7631-86-9	1 - 5
DIETHYLBENZENE	25340-17-4	1 - 5
XYLENE	1330-20-7	0.1 - 1
ETHYL BENZENE	100-41-4	0.1 - 1

4. FIRST AID MEASURES

Eye contact:	Rinse thoroughly with plenty of water for at least 15 minutes.
Skin contact:	Wash off immediately with soap and plenty of water.
Ingestion:	If swallowed, do not induce vomiting. Get medical attention immediately.
Inhalation:	Move to fresh air. Oxygen or artificial respiration if needed.

5. FIRE-FIGHTING MEASURES

Flammable properties	Flammable.
Suitable extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Contact with water may cause violent frothing. Use: Carbon dioxide (CO ₂) - Foam - Dry chemical
Hazardous decomposition products	Oxides of carbon, hydrocarbons.
Specific hazards arising from the chemical	Thermal decomposition can lead to release of irritating gases and vapours. In the event of fire and/or explosion do not breathe fumes.
Protective equipment and precautions for firefighters	Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. May cause heat and pressure build-up in closed containers. Solvent vapors are heavier than air and may spread along floors. Flash back possible over considerable distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	Avoid contact with skin, eyes and clothing. Use personal protective equipment. Remove all sources of ignition.
Environmental precautions	Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.
Methods for cleaning up	If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.
Other information	Not applicable

7. HANDLING AND STORAGE

Handling

Close container after each use. Avoid contact with skin, eyes and clothing. Do not eat, drink or smoke when using this product. If splashes are likely to occur, wear goggles. Wear protective gloves/clothing. Do not burn, or use a cutting torch on, the empty drum. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Storage

Keep away from heat, sparks and flame. VAPORS MAY CAUSE FLASH FIRE. Use only in an area containing flame proof equipment. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Prevent build-up of vapors by opening all windows and doors to achieve cross ventilation.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	Quebec TWAEV	Ontario TWAEV	Mexico OEL (TWA)
1,2,4-TRIMETHYLBENZENE	TWA: 25 ppm		TWA: 25 ppm TWA: 123 mg/m ³	TWA: 25 ppm TWA: 123 mg/m ³	TWA: 125 mg/m ³ TWA: 25 ppm STEL: 170 mg/m ³ STEL: 35 ppm
METHYLBENZENE	: 20 ppm TWA	: 100 ppm TWA; 375 mg/m ³ TWA : 150 ppm STEL; 560 mg/m ³ STEL : 200 ppm TWA : 300 ppm Ceiling	TWA: 50 ppm TWAEV; 188 mg/m ³ TWAEV Skin	TWA: 20 ppm TWA	: 50 ppm TWA; 188 mg/m ³ TWA
1,3,5-TRIMETHYLBENZENE	TWA: 25 ppm		TWA: 25 ppm TWA: 123 mg/m ³	TWA: 25 ppm TWA: 123 mg/m ³	TWA: 125 mg/m ³ TWA: 25 ppm STEL: 170 mg/m ³ STEL: 35 ppm
XYLENE	: 100 ppm TWA : 150 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 150 ppm STEL; 655 mg/m ³ STEL	TWA: 100 ppm TWAEV; 434 mg/m ³ TWAEV STEL: 150 ppm STEV; 651 mg/m ³ STEV	TWA: 100 ppm TWA STEL: 150 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 150 ppm STEL; 655 mg/m ³ STEL
ETHYL BENZENE	: 100 ppm TWA : 125 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 125 ppm STEL; 545 mg/m ³ STEL	TWA: 100 ppm TWAEV; 434 mg/m ³ TWAEV STEL: 125 ppm STEV; 543 mg/m ³ STEV	TWA: 100 ppm TWA STEL: 125 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 125 ppm STEL; 545 mg/m ³ STEL

Engineering measures

Ensure adequate ventilation, especially in confined areas

Personal Protective Equipment

Skin protection

Lightweight protective clothing, Apron, Impervious gloves

Eye/face protection

If splashes are likely to occur, wear Goggles.

Respiratory protection

Use only with adequate ventilation. Do not breathe dust, vapors or spray mist. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Flash point

24°C / 76.0°F

Boiling range

110 - 112°C / 230.0 - 233.0°F

Upper explosion limit

No information available

Lower explosion limit

No information available

Evaporation rate

No information available

9. PHYSICAL AND CHEMICAL PROPERTIES

Vapor pressure	No information available
Vapor density	No information available
Specific Gravity	.93547 g/cm ³
Density	7.78455 lbs/gal
Volatile organic compounds (VOC) content	6.084 lbs/gal
Volatile by weight	78.1530 %
Volatile by volume	83.7296 %

10. STABILITY AND REACTIVITY

Chemical stability	Stable.	Conditions to avoid	Heat, flames and sparks.
Incompatible products	Strong oxidizing agents. Acids. Alkalines.	Possibility of hazardous reactions	None under normal processing

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Component Information

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
AROMATIC HYDROCARBON MIXTURE	8400 mg/kg (Rat)	2000 mg/kg (Rabbit)	3400 ppm (Rat) 4 h 5.2 mg/L (Rat) 4 h
1,2,4-TRIMETHYLBENZENE	3400 mg/kg (Rat)	3160 mg/kg (Rabbit)	18 g/m ³ (Rat) 4 h
METHYLBENZENE	636 mg/kg (Rat)	8390 mg/kg (Rabbit) 12124 mg/kg (Rat)	12.5 mg/L (Rat) 4 h 26700 ppm (Rat) 1 h
1,3,5-TRIMETHYLBENZENE	5000 mg/kg (Rat)		24 g/m ³ (Rat) 4 h
AMORPHOUS SILICA	5000 mg/kg (Rat)	2000 mg/kg (Rabbit)	2.2 mg/L (Rat) 1 h
XYLENE	4300 mg/kg (Rat)	1700 mg/kg (Rabbit)	5000 ppm (Rat) 4 h 47635 mg/L (Rat) 4 h
ETHYL BENZENE	3500 mg/kg (Rat)	15354 mg/kg (Rabbit)	17.2 mg/L (Rat) 4 h

Irritation	No information available
Corrosivity	No information available
Sensitization	No information available

Chronic toxicity

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	ACGIH	IARC	NTP	OSHA	Mexico
ETHYL BENZENE	A3	Group 2B		X	

Mutagenicity	No information available
Reproductive effects	No information available
Developmental effects	No information available
Teratogenicity	No information available
Target Organ Effects	Blood, Central nervous system, Eyes, Kidney, Liver, Respiratory system, Skin, Gastrointestinal tract.
Endocrine Disruptor Information	No information available

12. ECOLOGICAL INFORMATION

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Ecotoxicity

Component	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia
AROMATIC HYDROCARBON MIXTURE		LC50= 9.22 mg/L Oncorhynchus mykiss 96 h		EC50 = 6.14 mg/L 48 h
1,2,4-TRIMETHYLBENZENE		LC50 7.19-8.28 mg/L Pimephales promelas 96 h LC50= 7.72 mg/L Pimephales promelas 96 h		EC50 = 6.14 mg/L 48 h
METHYLBENZENE	EC50 > 433 mg/L 96 h EC50 = 12.5 mg/L 72 h	LC50 11.0-15.0 mg/L Lepomis macrochirus 96 h LC50 14.1-17.16 mg/L Oncorhynchus mykiss 96 h LC50 15.22-19.05 mg/L Pimephales promelas 96 h LC50 5.89-7.81 mg/L Oncorhynchus mykiss 96 h LC50 50.87-70.34 mg/L Poecilia reticulata 96 h LC50= 12.6 mg/L Pimephales promelas 96 h LC50= 28.2 mg/L Poecilia reticulata 96 h LC50= 5.8 mg/L Oncorhynchus mykiss 96 h LC50= 54 mg/L Oryzias latipes 96 h	EC50 = 19.7 mg/L 30 min	EC50 5.46 - 9.83 mg/L 48 h EC50 = 11.5 mg/L 48 h
1,3,5-TRIMETHYLBENZENE		LC50= 3.48 mg/L Pimephales promelas 96 h LC50= 7.72 mg/L Pimephales promelas 96 h		EC50 = 50 mg/L 24 h
AMORPHOUS SILICA	EC50 = 440 mg/L 72 h	LC50= 5000 mg/L Brachydanio rerio 96 h		EC50 = 7600 mg/L 48 h
XYLENE		LC50= 13.4 mg/L Pimephales promelas 96 h LC50 2.661-4.093 mg/L Oncorhynchus mykiss 96 h LC50 13.5-17.3 mg/L Oncorhynchus mykiss 96 h LC50 13.1-16.5 mg/L Lepomis macrochirus 96 h LC50= 19 mg/L Lepomis macrochirus 96 h LC50 7.711-9.591 mg/L Lepomis macrochirus 96 h LC50 23.53-29.97 mg/L Pimephales promelas 96 h LC50= 780 mg/L Cyprinus carpio 96 h LC50> 780 mg/L Cyprinus carpio 96 h LC50 30.26-40.75 mg/L Poecilia reticulata 96 h	EC50 = 0.0084 mg/L 24 h	EC50 = 3.82 mg/L 48 h LC50 = 0.6 mg/L 48 h
ETHYL BENZENE	EC50 = 4.6 mg/L 72 h EC50 > 438 mg/L 96 h EC50 2.6 - 11.3 mg/L 72 h EC50 1.7 - 7.6 mg/L 96 h	LC50 11.0-18.0 mg/L Oncorhynchus mykiss 96 h LC50= 4.2 mg/L Oncorhynchus mykiss 96 h LC50 7.55-11 mg/L Pimephales promelas 96 h LC50= 32 mg/L Lepomis macrochirus 96 h LC50 9.1-15.6 mg/L Pimephales promelas 96 h LC50= 9.6 mg/L Poecilia reticulata 96 h	EC50 = 9.68 mg/L 30 min EC50 = 96 mg/L 24 h	EC50 1.8 - 2.4 mg/L 48 h

13. DISPOSAL CONSIDERATIONS

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Waste disposal methods Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal

14. TRANSPORT INFORMATION

DOT Ground Transportation Only. Call TNEMEC Traffic Department - 816-474-3400 for other modes of Transportation.

Proper shipping name UN1263,PAINT RELATED MATERIAL,3,PGIII,ERG 128

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
CHINA	Complies
ENCS	Does not Comply
KECL	Does not Comply
PICCS	Complies
AICS	Complies

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Component
 METHYLBENZENE
 XYLENE
 ETHYL BENZENE

United States of America Federal Regulations

SARA 313

Component	CAS-No	Weight %	SARA 313 - Threshold Values
1,2,4-TRIMETHYLBENZENE	95-63-6	10 - 30	1.0 % de minimis concentration
METHYLBENZENE		10 - 30	1.0 % de minimis concentration
XYLENE	1330-20-7	0.1 - 1	1.0 % de minimis concentration
ETHYL BENZENE	100-41-4	0.1 - 1	0.1 % de minimis concentration

SARA 311/312 Hazardous Categorization

Chronic Health Hazard	yes
Acute Health Hazard	yes
Fire Hazard	yes
Sudden Release of Pressure Hazard	no
Reactive Hazard	no

Component	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
METHYLBENZENE	1000 lb RQ	X	X	X

Component	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
XYLENE	100 lb RQ			X
ETHYL BENZENE	1000 lb RQ	X	X	X

CERCLA

United States of America State Regulations

California Prop. 65

This product contains the following Proposition 65 chemicals:

Component	CAS-No	California Prop. 65
METHYLBENZENE		Developmental Female Reproductive
ETHYL BENZENE	100-41-4	Carcinogen

State Right-to-Know

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
1,2,4-TRIMETHYLBENZENE	X	X	X	X	X
METHYLBENZENE	X	X	X	X	X
1,3,5-TRIMETHYLBENZENE	X	X	X	X	X
AMORPHOUS SILICA	X		X		
DIETHYLBENZENE		X			
XYLENE	X	X	X	X	X
ETHYL BENZENE	X	X	X	X	X

Other international regulations

Canada

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

WHMIS Classification

B2 Flammable liquid
D2A Very toxic materials



Component	NPRI
AROMATIC HYDROCARBON MIXTURE	Part 5 Substance
1,2,4-TRIMETHYLBENZENE	Part 1, Group 1 Substance; Part 5 Substance
METHYLBENZENE	Part 1, Group 1 Substance; Part 5 Substance
XYLENE	Part 1, Group 1 Substance; Part 5 Substance
ETHYL BENZENE	Part 1, Group 1 Substance

Legend

NPRI - National Pollutant Release Inventory

16. OTHER INFORMATION

Revision Date 16-May-2011

Revision Note No information available

HMIS (Hazardous Material
Information System)

Health 2

Flammability 3

Reactivity 1

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

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End of MSDS