

Material Safety Data Sheet

Print Date 01-Jun-2011

Revision Date 01-Jun-2011

Revision Number 2

1. PRODUCT AND COMPANY IDENTIFICATION

Common name	SERIES 141 PART A
Product code	F141-WH03A
Trade name	EPOXOLINE OFF WHITE
Product Class	MODIFIED POLYAMINE PAINT
Manufacturer	Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372
Emergency telephone	800-535-5053 (INFOTRAC) - TNE MEC REGULATORY DEPT: 816-474-3400

2. HAZARDS IDENTIFICATION

Emergency Overview

DANGER!

FLAMMABLE LIQUID AND VAPOR.
CORROSIVE.
CAUSES SKIN AND EYE BURNS.
HARMFUL OR FATAL IF SWALLOWED.
HARMFUL IF INHALED.
MAY CAUSE ALLERGIC SKIN REACTION; EFFECTS MAY BE PERMANENT.
MAY AFFECT THE BRAIN OR NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA.
MAY CAUSE EYE, SKIN, NOSE, THROAT AND RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF ABSORBED THROUGH SKIN.

Potential health effects

Principle Routes of Exposure Eye contact, Inhalation, Skin contact.

Acute effects

Eyes

Causes burns.

Skin

Causes burns. May cause sensitization by skin contact.

Inhalation

Irritating to respiratory system. Respirable crystalline silica (quartz) can cause silicosis, a fibrosis (scarring) of the lungs.

Ingestion

May be harmful if swallowed.

Chronic effects

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

See Section 11 for additional Toxicological information.

Aggravated Medical Conditions

Central nervous system. Kidney disorders. Liver disorders. Skin disorders. Gastrointestinal tract. Respiratory disorders.

Interactive effects

Use of alcoholic beverages may enhance toxic effects.

Potential environmental effects

See Section 12 for additional Ecological Information

Target Organ Effects Central nervous system, Central Vascular System (CVS), Eyes, Kidney, Liver, Lungs, Respiratory system, Skin, Blood, Gastrointestinal tract

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Components

Component	CAS-No	Weight %
CRYSTALLINE SILICA (QUARTZ)	14808-60-7	10 - 30
TALC (RESPIRABLE DUST)	14807-96-6	10 - 30
TITANIUM DIOXIDE (TOTAL DUST)	13463-67-7	10 - 30
XYLENE	1330-20-7	5 - 10
CRYSTALLINE SILICA (QUARTZ)	14808-60-7	5 - 10
BENZYL ALCOHOL	100-51-6	1 - 5
MODIFIED ALIPHATIC AMINE	1477-55-0	1 - 5
MICA (RESPIRABLE DUST)	12001-26-2	1 - 5
ETHYL BENZENE	100-41-4	1 - 5
N-BUTYL ALCOHOL	71-36-3	1 - 5
AMORPHOUS SILICA	7631-86-9	1 - 5
ALUMINUM OXIDES	1344-28-1	1 - 5
ALUMINUM SILICATE (TOTAL DUST)	1332-58-7	0.1 - 1
ETHYLENEDIAMINE	107-15-3	0.1 - 1

4. FIRST AID MEASURES

Eye contact: Rinse thoroughly with plenty of water for at least 15 minutes.

Skin contact: Wash off immediately with soap and plenty of water.

Ingestion: If swallowed, do not induce vomiting. Get medical attention immediately.

Inhalation: Move to fresh air. Oxygen or artificial respiration if needed.

5. FIRE-FIGHTING MEASURES

Flammable properties Flammable.

Suitable extinguishing media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Contact with water may cause violent frothing. Use: Carbon dioxide (CO₂) - Foam - Dry chemical

Hazardous decomposition products Oxides of carbon, hydrocarbons. Oxides of nitrogen. Ammonia.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours. In the event of fire and/or explosion do not breathe fumes.

Protective equipment and precautions for firefighters

Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. May cause heat and pressure build-up in closed containers. Solvent vapors are heavier than air and may spread along floors. Flash back possible over considerable distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions Avoid contact with skin, eyes and clothing. Use personal protective equipment. Remove all sources of ignition.

Environmental precautions Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.

Methods for cleaning up If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Other information Not applicable

7. HANDLING AND STORAGE

Handling

Close container after each use. Avoid contact with skin, eyes and clothing. Do not eat, drink or smoke when using this product. If splashes are likely to occur, wear goggles. Wear protective gloves/clothing. Do not burn, or use a cutting torch on, the empty drum. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Storage

Keep away from heat, sparks and flame. VAPORS MAY CAUSE FLASH FIRE. Use only in an area containing flame proof equipment. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Prevent build-up of vapors by opening all windows and doors to achieve cross ventilation.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	Quebec TWAEV	Ontario TWAEV	Mexico OEL (TWA)
CRYSTALLINE SILICA (QUARTZ)	: 0.025 mg/m ³ TWA (respirable fraction)	: 0.1 mg/m ³ TWA (respirable dust)	TWA: 0.1 mg/m ³ TWAEV (respirable dust)	TWA: 0.10 mg/m ³ TWA (designated substance regulation, respirable)	: 0.1 mg/m ³ TWA (respirable fraction)
TALC (RESPIRABLE DUST)	: 2 mg/m ³ TWA (particulate matter containing no asbestos and <1% crystalline silica, respirable fraction)	: 2 mg/m ³ TWA (<1% Crystalline silica, containing no Asbestos, respirable dust)	TWA: 3 mg/m ³ TWAEV (respirable dust)	TWA: 2 mg/m ³ TWA (containing no Asbestos and <1% Crystalline silica, respirable)	: 2 mg/m ³ TWA (respirable fraction)
TITANIUM DIOXIDE (TOTAL DUST)	: 10 mg/m ³ TWA	: 10 mg/m ³ TWA (total dust) : 15 mg/m ³ TWA (total dust)	TWA: 10 mg/m ³ TWAEV (total dust, containing no asbestos and less than 1% crystalline silica)	TWA: 10 mg/m ³ TWA (total dust)	: 10 mg/m ³ TWA (as Ti) : 20 mg/m ³ STEL (as Ti)
XYLENE	: 100 ppm TWA : 150 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 150 ppm STEL; 655 mg/m ³ STEL	TWA: 100 ppm TWAEV; 434 mg/m ³ TWAEV STEL: 150 ppm STEV; 651 mg/m ³ STEV	TWA: 100 ppm TWA STEL: 150 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 150 ppm STEL; 655 mg/m ³ STEL
CRYSTALLINE SILICA (QUARTZ)	: 0.025 mg/m ³ TWA (respirable fraction)	: 0.1 mg/m ³ TWA (respirable dust)	TWA: 0.1 mg/m ³ TWAEV (respirable dust)	TWA: 0.10 mg/m ³ TWA (designated substance regulation, respirable)	: 0.1 mg/m ³ TWA (respirable fraction)
MODIFIED ALIPHATIC AMINE	Skin : 0.1 mg/m ³ Ceiling	Skin : 0.1 mg/m ³ Ceiling	Ceiling: 0.1 mg/m ³ Ceiling Skin	CEV: 0.1 mg/m ³ Ceiling Skin	: 0.1 mg/m ³ Peak
MICA (RESPIRABLE DUST)	: 3 mg/m ³ TWA (respirable fraction)	: 3 mg/m ³ TWA (<1% Crystalline silica, respirable dust)	TWA: 3 mg/m ³ TWAEV (respirable dust, containing no asbestos and less than 1% crystalline silica)	TWA: 3 mg/m ³ TWA (respirable)	: 3 mg/m ³ TWA (respirable fraction)
ETHYL BENZENE	: 100 ppm TWA : 125 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 125 ppm STEL; 545 mg/m ³ STEL	TWA: 100 ppm TWAEV; 434 mg/m ³ TWAEV STEL: 125 ppm STEV; 543 mg/m ³ STEV	TWA: 100 ppm TWA STEL: 125 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 125 ppm STEL; 545 mg/m ³ STEL
N-BUTYL ALCOHOL	: 20 ppm TWA	Skin : 50 ppm Ceiling; 150 mg/m ³ Ceiling : 100 ppm TWA; 300 mg/m ³ TWA	Ceiling: 50 ppm Ceiling; 152 mg/m ³ Ceiling Skin	TWA: 20 ppm TWA	: 50 ppm Peak; 150 mg/m ³ Peak

ALUMINUM OXIDES	TWA: 1 mg/m ³	: 10 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction) : 15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction)	TWA: 10 mg/m ³ TWAEV (total dust, containing no asbestos and less than 1% crystalline silica, as Al)	TWA: 10 mg/m ³	: 10 mg/m ³ TWA
ALUMINUM SILICATE (TOTAL DUST)	: 2 mg/m ³ TWA (particulate matter containing no asbestos and <1% crystalline silica, respirable fraction)	: 10 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction) : 15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA (respirable fraction)	TWA: 5 mg/m ³ TWAEV (respirable dust, containing no asbestos and less than 1% crystalline silica)	TWA: 2 mg/m ³ TWA (containing no Asbestos and <1% Crystalline silica, respirable)	: 10 mg/m ³ TWA : 20 mg/m ³ STEL
ETHYLENEDIAMINE	: 10 ppm TWA Skin	: 10 ppm TWA; 25 mg/m ³ TWA	TWA: 10 ppm TWAEV; 25 mg/m ³ TWAEV Skin	TWA: 10 ppm TWA Skin	: 10 ppm TWA; 25 mg/m ³ TWA : 3 mg/m ³ STEL

Engineering measures

Ensure adequate ventilation, especially in confined areas

Personal Protective Equipment

Skin protection

Lightweight protective clothing, Apron, Impervious gloves

Eye/face protection

Goggles. If splashes are likely to occur, wear face-shield.

Respiratory protection

Use only with adequate ventilation. Do not breathe dust, vapors or spray mist. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Flash point	33°C / 91.0°F
Boiling range	116 - 142°C / 241.0 - 288.0°F
Upper explosion limit	No information available
Lower explosion limit	No information available
Evaporation rate	No information available
Vapor pressure	No information available
Vapor density	No information available
Specific Gravity	1.83597 g/cm ³
Density	15.27801 lbs/gal
Volatile organic compounds (VOC) content	1.574 lbs/gal
Volatile by weight	10.2980 %
Volatile by volume	21.8822 %

10. STABILITY AND REACTIVITY

Chemical stability	Stable.	Conditions to avoid	Heat, flames and sparks. Epoxy constituents.
Incompatible products	Strong oxidizing agents. Bases. Acids.	Possibility of hazardous reactions	None under normal processing

11. TOXICOLOGICAL INFORMATION

Acute toxicity

11. TOXICOLOGICAL INFORMATION

Component Information

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
CRYSTALLINE SILICA (QUARTZ)	500 mg/kg (Rat)		
TITANIUM DIOXIDE (TOTAL DUST)	10000 mg/kg (Rat)		
XYLENE	4300 mg/kg (Rat)	1700 mg/kg (Rabbit)	5000 ppm (Rat) 4 h 47635 mg/L (Rat) 4 h
CRYSTALLINE SILICA (QUARTZ)	500 mg/kg (Rat)		
BENZYL ALCOHOL	1230 mg/kg (Rat)	2000 mg/kg (Rabbit)	8.8 mg/L (Rat) 4 h
MODIFIED ALIPHATIC AMINE	930 mg/kg (Rat)	2000 mg/kg (Rabbit)	700 ppm (Rat) 1 h
ETHYL BENZENE	3500 mg/kg (Rat)	15354 mg/kg (Rabbit)	17.2 mg/L (Rat) 4 h
N-BUTYL ALCOHOL	790 mg/kg (Rat)	3400 mg/kg (Rabbit)	8000 ppm (Rat) 4 h 17.7 mg/L (Rat) 4 h
AMORPHOUS SILICA	5000 mg/kg (Rat)	2000 mg/kg (Rabbit)	2.2 mg/L (Rat) 1 h
ALUMINUM OXIDES	5000 mg/kg (Rat)		
ETHYLENEDIAMINE	637 mg/kg (Rat)	1000 mg/kg (Rat) 550 mg/kg (Rabbit)	

Irritation	No information available
Corrosivity	No information available
Sensitization	No information available

Chronic toxicity

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	ACGIH	IARC	NTP	OSHA	Mexico
CRYSTALLINE SILICA (QUARTZ)	A2	Group 1	Known	X	
TITANIUM DIOXIDE (TOTAL DUST)		Group 2B		X	
CRYSTALLINE SILICA (QUARTZ)	A2	Group 1	Known	X	
ETHYL BENZENE	A3	Group 2B		X	

Mutagenicity	No information available
Reproductive effects	No information available
Developmental effects	No information available
Teratogenicity	No information available
Target Organ Effects	Central nervous system, Central Vascular System (CVS), Eyes, Kidney, Liver, Lungs, Respiratory system, Skin, Blood, Gastrointestinal tract.
Endocrine Disruptor Information	No information available

12. ECOLOGICAL INFORMATION

Ecotoxicity

. May cause long-term adverse effects in the aquatic environment.

Component	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia
TALC (RESPIRABLE DUST)		LC50> 100 g/L Brachydanio rerio 96 h		

Component	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia
XYLENE		LC50= 13.4 mg/L Pimephales promelas 96 h LC50 2.661-4.093 mg/L Oncorhynchus mykiss 96 h LC50 13.5-17.3 mg/L Oncorhynchus mykiss 96 h LC50 13.1-16.5 mg/L Lepomis macrochirus 96 h LC50= 19 mg/L Lepomis macrochirus 96 h LC50 7.711-9.591 mg/L Lepomis macrochirus 96 h LC50 23.53-29.97 mg/L Pimephales promelas 96 h LC50= 780 mg/L Cyprinus carpio 96 h LC50> 780 mg/L Cyprinus carpio 96 h LC50 30.26-40.75 mg/L Poecilia reticulata 96 h	EC50 = 0.0084 mg/L 24 h	EC50 = 3.82 mg/L 48 h LC50 = 0.6 mg/L 48 h
BENZYL ALCOHOL	EC50 = 35 mg/L 3 h	LC50= 10 mg/L Lepomis macrochirus 96 h LC50= 460 mg/L Pimephales promelas 96 h	EC50 = 63.7 mg/L 5 min EC50 = 63.7 mg/L 15 min EC50 = 71.4 mg/L 30 min EC50 = 50 mg/L 5 min	EC50 = 23 mg/L 48 h
ETHYL BENZENE	EC50 = 4.6 mg/L 72 h EC50 > 438 mg/L 96 h EC50 2.6 - 11.3 mg/L 72 h EC50 1.7 - 7.6 mg/L 96 h	LC50 11.0-18.0 mg/L Oncorhynchus mykiss 96 h LC50= 4.2 mg/L Oncorhynchus mykiss 96 h LC50 7.55-11 mg/L Pimephales promelas 96 h LC50= 32 mg/L Lepomis macrochirus 96 h LC50 9.1-15.6 mg/L Pimephales promelas 96 h LC50= 9.6 mg/L Poecilia reticulata 96 h	EC50 = 9.68 mg/L 30 min EC50 = 96 mg/L 24 h	EC50 1.8 - 2.4 mg/L 48 h
N-BUTYL ALCOHOL	EC50 > 500 mg/L 96 h EC50 > 500 mg/L 72 h	LC50 100000-500000 µg/L Lepomis macrochirus 96 h LC50 1730-1910 mg/L Pimephales promelas 96 h LC50= 1740 mg/L Pimephales promelas 96 h LC50= 1910000 µg/L Pimephales promelas 96 h	EC50 = 2041.4 mg/L 5 min EC50 = 2186 mg/L 30 min EC50 = 4400 mg/L 17 h EC50 = 3980 mg/L 24 h	EC50 1897 - 2072 mg/L 48 h EC50 = 1983 mg/L 48 h
AMORPHOUS SILICA	EC50 = 440 mg/L 72 h	LC50= 5000 mg/L Brachydanio rerio 96 h		EC50 = 7600 mg/L 48 h
ETHYLENEDIAMINE	EC50 = 645 mg/L 72 h EC50 = 151 mg/L 96 h	LC50 180-560 mg/L Poecilia reticulata 96 h LC50 191-254 mg/L Pimephales promelas 96 h LC50 98.6-131.6 mg/L Pimephales promelas 96 h LC50= 115.7 mg/L Pimephales promelas 96 h	EC50 = 20 mg/L 15 min EC50 = 29 mg/L 17 h	EC50 = 17 mg/L 48 h

13. DISPOSAL CONSIDERATIONS

Waste disposal methods

Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal

14. TRANSPORT INFORMATION

DOT

Ground Transportation Only. Call TNEMEC Traffic Department - 816-474-3400 for other modes of Transportation.

Proper shipping name UN1263,PAINT,3,PGIII,ERG 128

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Does not Comply
EINECS/ELINCS	Does not Comply
CHINA	Complies
ENCS	Does not Comply
KECL	Does not Comply
PICCS	Does not Comply
AICS	Does not Comply

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Component
 XYLENE
 ETHYL BENZENE

United States of America Federal Regulations

SARA 313

Component	CAS-No	Weight %	SARA 313 - Threshold Values
XYLENE	1330-20-7	5 - 10	1.0 % de minimis concentration
ETHYL BENZENE	100-41-4	1 - 5	0.1 % de minimis concentration
N-BUTYL ALCOHOL	71-36-3	1 - 5	1.0 % de minimis concentration
ALUMINUM OXIDES	1344-28-1	1 - 5	1.0 % de minimis concentration (fibrous forms)

SARA 311/312 Hazardous Categorization

Chronic Health Hazard	yes
Acute Health Hazard	yes
Fire Hazard	yes
Sudden Release of Pressure Hazard	no
Reactive Hazard	no

Component	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
XYLENE	100 lb RQ			X
ETHYL BENZENE	1000 lb RQ	X	X	X
ETHYLENEDIAMINE	5000 lb RQ			X

CERCLA

Component	Hazardous Substances RQs	CERCLA EHS RQs
ETHYLENEDIAMINE		5000 lb EPCRA RQ

United States of America State Regulations

California Prop. 65

This product contains the following Proposition 65 chemicals:

Component	CAS-No	California Prop. 65
CRYSTALLINE SILICA (QUARTZ)	14808-60-7	Carcinogen
CRYSTALLINE SILICA (QUARTZ)	14808-60-7	Carcinogen
ETHYL BENZENE	100-41-4	Carcinogen

State Right-to-Know

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
CRYSTALLINE SILICA (QUARTZ)	X	X	X		X
TALC (RESPIRABLE DUST)	X	X	X		X
TITANIUM DIOXIDE (TOTAL DUST)	X	X	X		X
XYLENE	X	X	X	X	X
CRYSTALLINE SILICA (QUARTZ)	X	X	X		X
BENZYL ALCOHOL	X		X		
MODIFIED ALIPHATIC AMINE	X	X	X		X
MICA (RESPIRABLE DUST)	X	X	X		X
ETHYL BENZENE	X	X	X	X	X
N-BUTYL ALCOHOL	X	X	X		X
AMORPHOUS SILICA	X		X		
ALUMINUM OXIDES	X	X	X		X
ALUMINUM SILICATE (TOTAL DUST)	X	X	X		X
ETHYLENEDIAMINE	X	X	X		X

Other international regulations

Canada

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

WHMIS Classification

- B2 Flammable liquid
- D2A Very toxic materials
- E Corrosive material



Component	NPRI
XYLENE	Part 1, Group 1 Substance; Part 5 Substance
ETHYL BENZENE	Part 1, Group 1 Substance
N-BUTYL ALCOHOL	Part 1, Group 1 Substance
ALUMINUM OXIDES	Part 1, Group 1 Substance (fibrous form)

Legend

NPRI - National Pollutant Release Inventory

16. OTHER INFORMATION

Revision Date

01-Jun-2011

Revision Note No information available

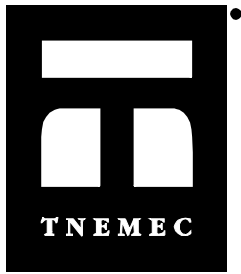
HMIS (Hazardous Material Health 2 Flammability 3 Reactivity 1
Information System)

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of MSDS



Material Safety Data Sheet

Print Date 13-Apr-2011

Revision Date 13-Apr-2011

Revision Number 1

1. PRODUCT AND COMPANY IDENTIFICATION

Common name	SERIES 141 PART B
Product code	F141-0141B
Trade name	EPOXOLINE CONVERTER
Product Class	EPOXY CONVERTER PAINT
Manufacturer	Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372
Emergency telephone	800-535-5053 (INFOTRAC) - TNEMEC REGULATORY DEPT: 816-474-3400

2. HAZARDS IDENTIFICATION

Emergency Overview

DANGER!

COMBUSTIBLE LIQUID AND VAPOR.
HARMFUL IF INHALED.
HARMFUL OR FATAL IF SWALLOWED.
MAY AFFECT THE BRAIN OR NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA.
MAY CAUSE EYE, SKIN, NOSE, THROAT AND RESPIRATORY TRACT IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION; EFFECTS MAY BE PERMANENT.
MAY BE HARMFUL IF ABSORBED THROUGH SKIN.

Potential health effects

Principle Routes of Exposure Eye contact, Inhalation, Skin contact.

Acute effects

Eyes	Moderately irritating to the eyes.
Skin	Irritating to skin. May cause sensitization by skin contact.
Inhalation	Irritating to respiratory system.
Ingestion	May be harmful if swallowed.

Chronic effects

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

See Section 11 for additional Toxicological information.

Aggravated Medical Conditions Central nervous system. Kidney disorders. Liver disorders. Skin disorders. Gastrointestinal tract. Respiratory disorders.

Interactive effects Use of alcoholic beverages may enhance toxic effects.

Potential environmental effects See Section 12 for additional Ecological Information

Target Organ Effects Central nervous system, Eyes, Kidney, Liver, Respiratory system, Skin, Blood, Gastrointestinal tract

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Components

Component	CAS-No	Weight %
EPOXY RESIN (LER)	25085-99-8	60 - 100
METHYL ISOBUTYL KETONE	108-10-1	5 - 10
XYLENE	1330-20-7	1 - 5
ETHYL BENZENE	100-41-4	0.1 - 1

4. FIRST AID MEASURES

Eye contact:	Rinse thoroughly with plenty of water for at least 15 minutes.
Skin contact:	Wash off immediately with soap and plenty of water.
Ingestion:	If swallowed, do not induce vomiting. Get medical attention immediately.
Inhalation:	Move to fresh air. Oxygen or artificial respiration if needed.

5. FIRE-FIGHTING MEASURES

Flammable properties	Combustible material.
Suitable extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Contact with water may cause violent frothing. Use: Carbon dioxide (CO ₂) - Foam - Dry chemical
Hazardous decomposition products	Oxides of carbon, hydrocarbons. Aldehydes.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours. In the event of fire and/or explosion do not breathe fumes.

Protective equipment and precautions for firefighters

Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. May cause heat and pressure build-up in closed containers. Solvent vapors are heavier than air and may spread along floors. Flash back possible over considerable distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	Avoid contact with skin, eyes and clothing. Use personal protective equipment. Remove all sources of ignition.
Environmental precautions	Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.
Methods for cleaning up	If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.
Other information	Not applicable

7. HANDLING AND STORAGE

Handling

Close container after each use. Avoid contact with skin, eyes and clothing. Do not eat, drink or smoke when using this product. If splashes are likely to occur, wear goggles. Wear protective gloves/clothing. Do not burn, or use a cutting torch on, the empty drum. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Storage

Keep away from heat, sparks and flame. Use only in an area containing flame proof equipment. Prevent build-up of vapors by opening all windows and doors to achieve cross ventilation.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	Quebec TWAEV	Ontario TWAEV	Mexico OEL (TWA)
METHYL ISOBUTYL KETONE	: 20 ppm TWA : 75 ppm STEL	: 50 ppm TWA; 205 mg/m ³ TWA : 75 ppm STEL; 300 mg/m ³ STEL : 100 ppm TWA; 410 mg/m ³ TWA	TWA: 50 ppm TWAEV; 205 mg/m ³ TWAEV STEL: 75 ppm STEV; 307 mg/m ³ STEV	TWA: 50 ppm TWA STEL: 75 ppm STEL	: 50 ppm TWA; 205 mg/m ³ TWA : 75 ppm STEL; 307 mg/m ³ STEL
XYLENE	: 100 ppm TWA : 150 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 150 ppm STEL; 655 mg/m ³ STEL	TWA: 100 ppm TWAEV; 434 mg/m ³ TWAEV STEL: 150 ppm STEV; 651 mg/m ³ STEV	TWA: 100 ppm TWA STEL: 150 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 150 ppm STEL; 655 mg/m ³ STEL
ETHYL BENZENE	: 100 ppm TWA : 125 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 125 ppm STEL; 545 mg/m ³ STEL	TWA: 100 ppm TWAEV; 434 mg/m ³ TWAEV STEL: 125 ppm STEV; 543 mg/m ³ STEV	TWA: 100 ppm TWA STEL: 125 ppm STEL	: 100 ppm TWA; 435 mg/m ³ TWA : 125 ppm STEL; 545 mg/m ³ STEL

Engineering measures

Ensure adequate ventilation, especially in confined areas

Personal Protective Equipment

Skin protection

Lightweight protective clothing, Apron, Impervious gloves

Eye/face protection

If splashes are likely to occur, wear Goggles.

Respiratory protection

Use only with adequate ventilation. Do not breathe dust, vapors or spray mist. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Flash point	44°C / 111.0°F
Method	Pensky Martens - Closed Cup
Boiling range	114 - 142°C / 237.0 - 288.0°F
Upper explosion limit	No information available
Lower explosion limit	No information available
Evaporation rate	No information available
Vapor pressure	No information available
Vapor density	No information available
Specific Gravity	1.12498 g/cm ³
Density	9.36156 lbs/gal
Volatile organic compounds (VOC) content	.696 lbs/gal

9. PHYSICAL AND CHEMICAL PROPERTIES

Volatile by weight	7.4290 %
Volatile by volume	10.1962 %

10. STABILITY AND REACTIVITY

Chemical stability	Stable.	Conditions to avoid	Heat, flames and sparks. Amines.
Incompatible products	Strong oxidizing agents. Bases. Acids. Amines.	Possibility of hazardous reactions	None under normal processing

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Component Information

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
METHYL ISOBUTYL KETONE	2080 mg/kg (Rat)	16000 mg/kg (Rabbit)	8.2 mg/L (Rat) 4 h
XYLENE	4300 mg/kg (Rat)	1700 mg/kg (Rabbit)	5000 ppm (Rat) 4 h 47635 mg/L (Rat) 4 h
ETHYL BENZENE	3500 mg/kg (Rat)	15354 mg/kg (Rabbit)	17.2 mg/L (Rat) 4 h

Irritation	No information available
Corrosivity	No information available
Sensitization	No information available

Chronic toxicity

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	ACGIH	IARC	NTP	OSHA	Mexico
METHYL ISOBUTYL KETONE	A3				
ETHYL BENZENE	A3	Group 2B		X	

Mutagenicity	No information available
Reproductive effects	No information available
Developmental effects	No information available
Teratogenicity	No information available
Target Organ Effects	Central nervous system, Eyes, Kidney, Liver, Respiratory system, Skin, Blood, Gastrointestinal tract.

Endocrine Disruptor Information

Component	EU - Endocrine Disruptors Candidate List	EU - Endocrine Disruptors - Evaluated Substances	Japan - Endocrine Disruptor Information
EPOXY RESIN (LER)	Group III Chemical		

12. ECOLOGICAL INFORMATION

Ecotoxicity

Component	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia
METHYL ISOBUTYL KETONE	EC50 = 400 mg/L 96 h	LC50 496-514 mg/L Pimephales promelas 96 h	EC50 = 79.6 mg/L 5 min	EC50 = 170 mg/L 48 h
XYLENE		LC50= 13.4 mg/L Pimephales promelas 96 h LC50 2.661-4.093 mg/L Oncorhynchus mykiss 96 h LC50 13.5-17.3 mg/L Oncorhynchus mykiss 96 h LC50 13.1-16.5 mg/L Lepomis macrochirus 96 h LC50= 19 mg/L Lepomis macrochirus 96 h LC50 7.711-9.591 mg/L Lepomis macrochirus 96 h LC50 23.53-29.97 mg/L Pimephales promelas 96 h LC50= 780 mg/L Cyprinus carpio 96 h LC50> 780 mg/L Cyprinus carpio 96 h LC50 30.26-40.75 mg/L Poecilia reticulata 96 h	EC50 = 0.0084 mg/L 24 h	EC50 = 3.82 mg/L 48 h LC50 = 0.6 mg/L 48 h
ETHYL BENZENE	EC50 = 4.6 mg/L 72 h EC50 > 438 mg/L 96 h EC50 2.6 - 11.3 mg/L 72 h EC50 1.7 - 7.6 mg/L 96 h	LC50 11.0-18.0 mg/L Oncorhynchus mykiss 96 h LC50= 4.2 mg/L Oncorhynchus mykiss 96 h LC50 7.55-11 mg/L Pimephales promelas 96 h LC50= 32 mg/L Lepomis macrochirus 96 h LC50 9.1-15.6 mg/L Pimephales promelas 96 h LC50= 9.6 mg/L Poecilia reticulata 96 h	EC50 = 9.68 mg/L 30 min EC50 = 96 mg/L 24 h	EC50 1.8 - 2.4 mg/L 48 h

13. DISPOSAL CONSIDERATIONS

Waste disposal methods

Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal

14. TRANSPORT INFORMATION

DOT

Ground Transportation Only. Call TNEMEC Traffic Department - 816-474-3400 for other modes of Transportation.

Proper shipping name

PAINT IN OIL

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not Comply
CHINA	Complies
ENCS	Does not Comply
KECL	Complies
PICCS	Complies
AICS	Complies

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):



Component	NPRI
METHYL ISOBUTYL KETONE	Part 1, Group 1 Substance; Part 5 Substance
XYLENE	Part 1, Group 1 Substance; Part 5 Substance
ETHYL BENZENE	Part 1, Group 1 Substance

Legend

NPRI - National Pollutant Release Inventory

16. OTHER INFORMATION

Revision Date 13-Apr-2011

Revision Note No information available

HMIS (Hazardous Material Information System) Health 2 Flammability 2 Reactivity 1

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

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End of MSDS